



Inductive proximity sensors  
Cylindrical threaded housing, IMA18

IMA18-20NE1ZCOK



**Type** > [IMA18-20NE1ZC0K](#)  
**Part No.** > [6041794](#)



**At a glance**

- Size M18
- Output signal proportional to distance
- Triple operating distance
- Analog current and voltage signal in one sensor
- High level of repeat accuracy
- No blind spots
- Operating distance from 0 mm to 20 mm

**Your benefits**

- High positioning accuracy
- High repeatability provides increased machine throughput, less wear and tear, and decreased downtime
- No blind zone - increases machine throughput and efficiency
- Current and voltage output in one sensor requires less inventory of maintenance stock, reducing costs
- Minimal temperature drift provides operational consistency



**Features**

Housing:	Cylindrical
Thread size:	M18 x 1
Sensing range Sn:	20 mm
Assured sensing range Sa:	16.2 mm
Installation type:	Non-flush
Output function:	Analog
Repeatability (Ta not constant):::	0.3 mm <sup>1) 2) 3)</sup>
Repeatability (Ta constant):	± 0.05 mm
Resolution:	≤ 5 µm
Enclosure rating:	IP 67 <sup>4)</sup>
Connection type:	Connector M12, 4-pin <sup>5)</sup>

<sup>1)</sup> As per IEC 60947-5-2   <sup>2)</sup> Ub = DC 20 V ... 30 V   <sup>3)</sup> TA = 23 °C ± 5 °C   <sup>4)</sup> As per EN 60529: 2000-09   <sup>5)</sup> Max. cable length 300 m

**Mechanics/electronics**

Supply voltage:	15 V DC ... 30 V DC
Ripple:	≤ 20 % <sup>1)</sup>
Time delay before availability:	≤ 60 ms

Temperature drift (of Sr):	≤ 10 %
Current consumption, no load:	≤ 12 mA <sup>2)</sup>
Output current:	10 <sup>3)</sup>
Load resistance, max.:	1,000 Ω, 400 Ω <sup>4) 5)</sup>
Output voltage:	0 V ... 10 V
Output voltage QA1:	S = 0 mm: 0 V/-0 +0,4 V (23 °C), S = 10 mm: +5,2 V/ + -0,4 V (23 °C), S = 20 mm: +10 V/ + -0,4 V (23 °C)
Output current QA2:	S = 0 mm: 4 mA/ + -0,8 mA (23 °C), S = 20 mm: 20 mA/ + -0,8 mA (23 °C)
Bandwidth:	250 Hz <sup>6)</sup>
Short-circuit protection:	✓
Reverse polarity protection:	✓
Ambient operating temperature:	-25 °C ... 70 °C <sup>7) 8)</sup>
Housing material:	Metal, Nickel-plated brass
Housing cap material:	Plastic, PBTP
Housing length:	48.5 mm
Thread length:	22 mm

<sup>1)</sup> Of  $V_S$  <sup>2)</sup> Without load <sup>3)</sup> At voltage output QA1 <sup>4)</sup>  $U_b = 15 V$  <sup>5)</sup>  $U_b = 30 V$  <sup>6)</sup> -3 dB if  $s = 10 mm$  <sup>7)</sup> QA1 loaded, QA2 unloaded <sup>8)</sup> QA1 loaded, QA2 loaded: see temperature reduction

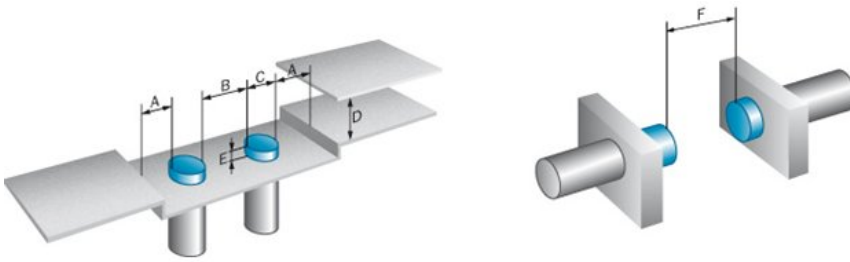
### Reduction factors

Note:	The values are reference values which may vary
Stainless steel (V2A, 304):	Ca. 0.69
Copper (Cu):	Ca. 0.36
Aluminum (Al):	Ca. 0.38
Brass (Br):	Ca. 0.46

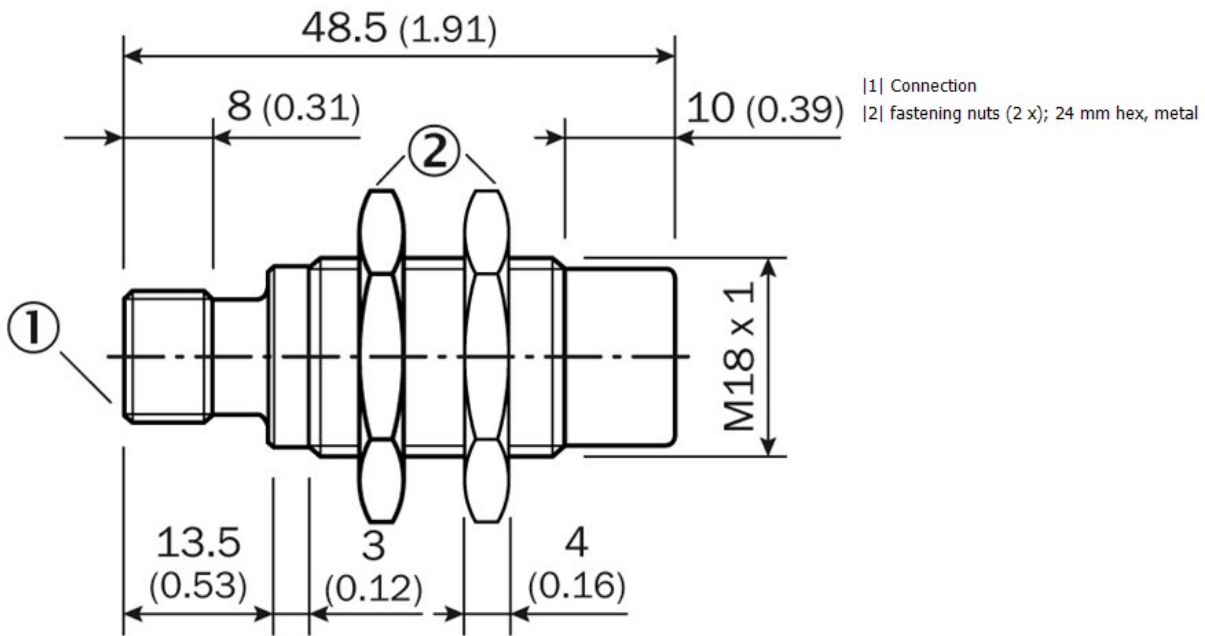
### Installation note

A:	21 mm
B:	60 mm
C:	18 mm
D:	60 mm
E:	20 mm
F:	200 mm
Remark:	Associated graphic see "Installation"

## Installation note

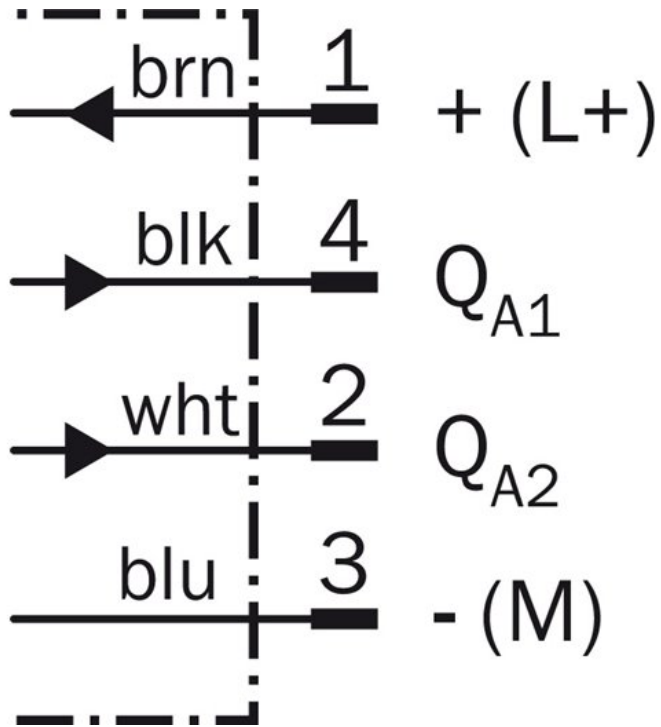


## Dimensional drawing

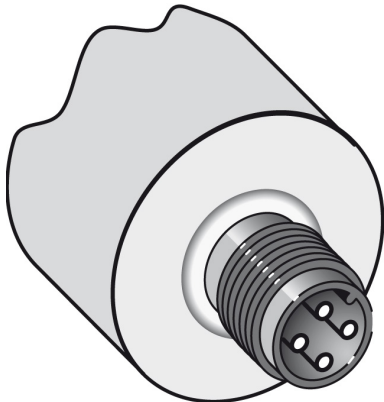


All dimensions in mm (inch)

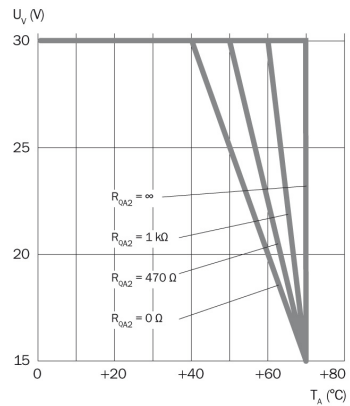
Connection diagram



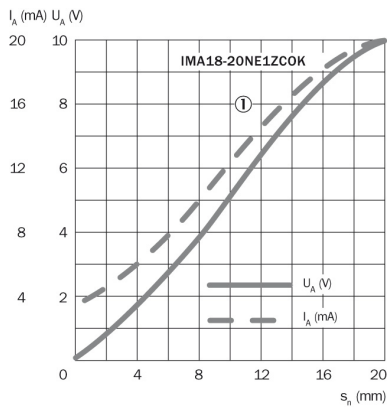
Connection type



Temperature derating



Response curve



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